

# 30-POINT INSPECTION CHECKLIST

Urgent Requirements For Essential **Door And Dock Maintenance**



## Operational Workflow

- ☐ Door sensors operate smoothly during open-close cycles
- ☐ Tracks are level, plumb, and anchored correctly
- ☐ Drive chains show no clear signs of excessive wear
- ☐ Belts and bearings are in good working condition
- ☐ Fluids are at proper levels and without leakage



## Equipment Integrity

- ☐ Guides and frames are secure, straight, and undamaged
- ☐ Hinges, rollers, and springs are balanced and lubricated
- ☐ Curtains, sections, and slats are free of wear and corrosion
- ☐ Weld points show no clear signs of cracking or breakage
- ☐ Hydraulic cylinder valves and hoses are undamaged



## Safety & EHS

- ☐ Hoods and covers are in good condition and not interfering
- ☐ Safety edges and devices stop and reverse properly
- ☐ Wiring is properly installed and in good working condition
- ☐ Weather seals are undamaged and provide full coverage
- ☐ Emergency and chain hoist releases function correctly



## Security

- ☐ Sensors and activation devices function properly
- ☐ Operators are secure with no loose bolts or anchors
- ☐ All locks function properly and operate with ease
- ☐ Dock leveler curb angles are properly embedded
- ☐ Control panels function correctly and are properly sealed



## Fire Standards

- ☐ No open holes or breaks on door and frame surfaces
- ☐ Automatic release is fully operational from open position
- ☐ All associated parts are from original door manufacturer
- ☐ Closed door is secured by operator and latching hardware
- ☐ Glazing and vision frames are fastened in place and intact



## Sanitation

- ☐ Touchless devices easily detect motion within range
- ☐ Touchless activation is in compliance with ANSI standards
- ☐ Enclosures correspond with application requirements
- ☐ Actuator wiring is undamaged and properly installed
- ☐ Washdown control panels adhere to NEMA 4 rating